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CHIMEI CORPORATION

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General ABS POLYLAC® PA-707

产品叙述: High gloss, High rigid

物性	ASTM 测试方法	测试条件	单位	PA-707
熔融指数	D1238	200℃, 5 Kg	g/10 min —	1.7
		220°C, 10 Kg		-
比重	D792	23 ℃	-	1.06
硬度	D785	-	R Scale	116
拉伸强度(屈服)	D638	6 mm/min -	Kg/cm ²	490
			lb/in²	6950
延伸率	D638	6 mm/min	%	15
弯曲强度	– D790 -	2.8 mm/min -	Kg/cm ²	860
			lb/in²	12200
弯曲弹性模数		2.8 mm/min -	10 ⁴ Kg/cm ²	2.9
			10 ⁵ lb/in ²	4.1
IZOD 冲击强度	D256 (Notched)	6.4 mm, 23°C -	Kg-cm/cm	15
			ft-lb/in	2.7
		3.2 mm, 23℃ -	Kg-cm/cm	16
			ft-lb/in	2.9
维氏软化温度	D1525	1 Kg,50°C/hr -	°C	105
			°F	221
热变形温度	D648 -	1.8 Mpa Annealed -	°C	95
			°F	203
		1.8 MPa Unannealed -	°C	85
			°F	186
燃烧等级	UL-94	-	-	1.5 mm HB

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Notes: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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